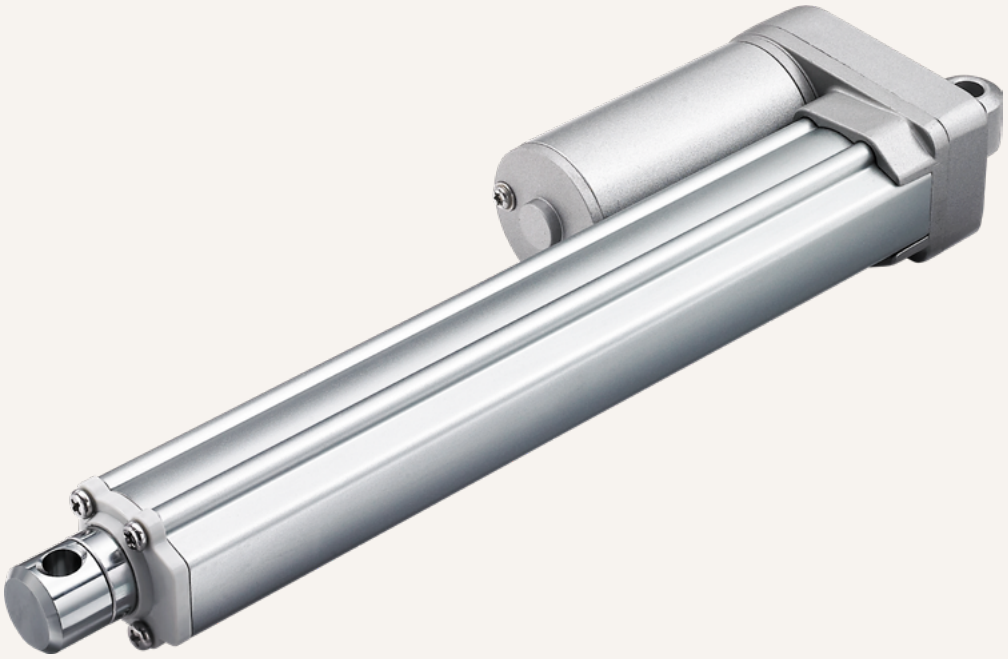
TA2

series



Product Segments

- **Industrial Motion**

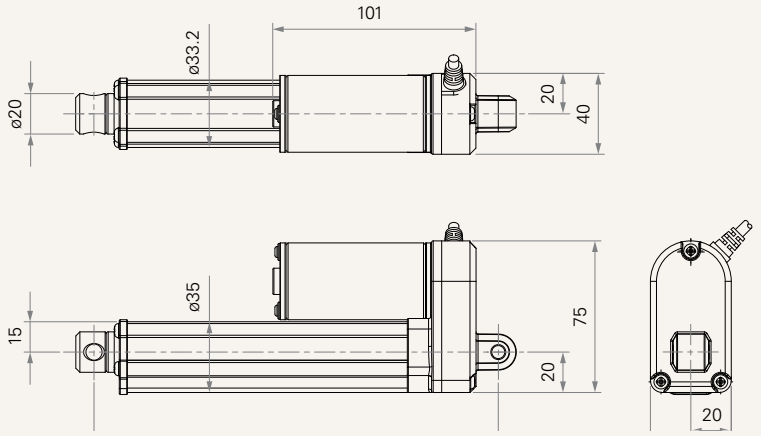
TiMOTION's TA2 series linear actuator is compact, robust and capable of performing well in certain outdoor environments. This linear actuator is perfect for use in small spaces where force or capability cannot be sacrificed. Options include feedback sensors, signal sending limit switches and 90 degree clevis mounting. Industry certifications for the TA2 linear actuator include IEC60601-1, ES60601-1, and EMC.

General Features

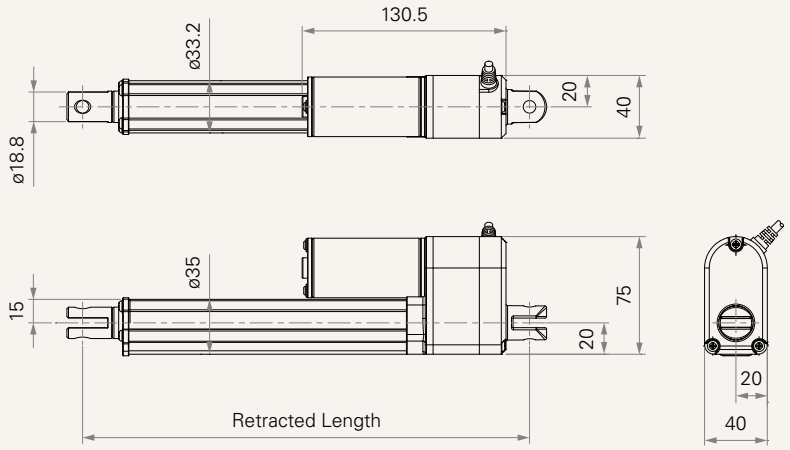
Max. load	1,000N (push/pull)
Max. speed at max. load	7.6mm/s
Max. speed at no load	67.5mm/s
Retracted length	≥ Stroke + 105mm (without output signals)
IP rating	IP66D
Certificate	IEC60601-1, ES60601-1, EMC
Stroke	20~1000mm
Options	POT, Reed, Hall sensors
Voltage	12, 24, 36, 48V DC; 12, 24, 36, 48V DC (PTC)
Color	Silver
Operational temperature range	+5˚C~+45˚C (Load < 500N); -25˚C~+65˚C (Load ≥ 500N)
Operational temperature range at full performance	+5°C~+45°C
Compact size for limited space	

Drawing

Dimensions without Output Signals (mm)



Dimensions with Output Signals (mm)



Load and Speed

CODE	Load (N)		Self Locking Force (N)	Typical Current (A)		Typical Speed (mm/s)	
	Push	Pull		No Load 24V DC	With Load 24V DC	No Load 24V DC	With Load 24V DC
Motor Speed (4200RPM, duty cycle 25%)							
A	120	120	120	0.8	1.0	44.0	33.0
B	240	240	240	0.7	1.0	22.0	16.5
C	500	500	500	0.6	0.9	11.0	8.5
D	750	750	750	0.6	0.9	7.5	6.2
E	1000	1000	1000	0.6	0.9	5.6	4.6
Motor Speed (6000RPM, duty cycle 25%)							
F	120	120	120	1.0	1.8	67.5	51.0
G	240	240	240	0.9	1.7	33.5	26.5
H	500	500	500	0.8	1.5	17.0	14.0
K	750	750	750	0.8	1.5	11.0	10.0
L	1000	1000	1000	0.8	1.5	9.0	7.6

Note

1 Please refer to the approved drawing for the final authentic value.

2 This self-locking force level is reached only when a short circuit is applied on the terminals of the motor. All the TiMOTION control boxes have this feature built-in.

3 The current & speed in table are tested with 24V DC motor. With a 12V DC motor, the current is approximately twice the current measured in 24V DC. With a 36V DC motor, the current is approximately two-thirds the current measured in 24V DC. With a 48V DC motor, the current is approximately half the current measured in 24V DC. Speed will be similar for all the voltages.

4 The current & speed in table are tested when the actuator is extending under push load.

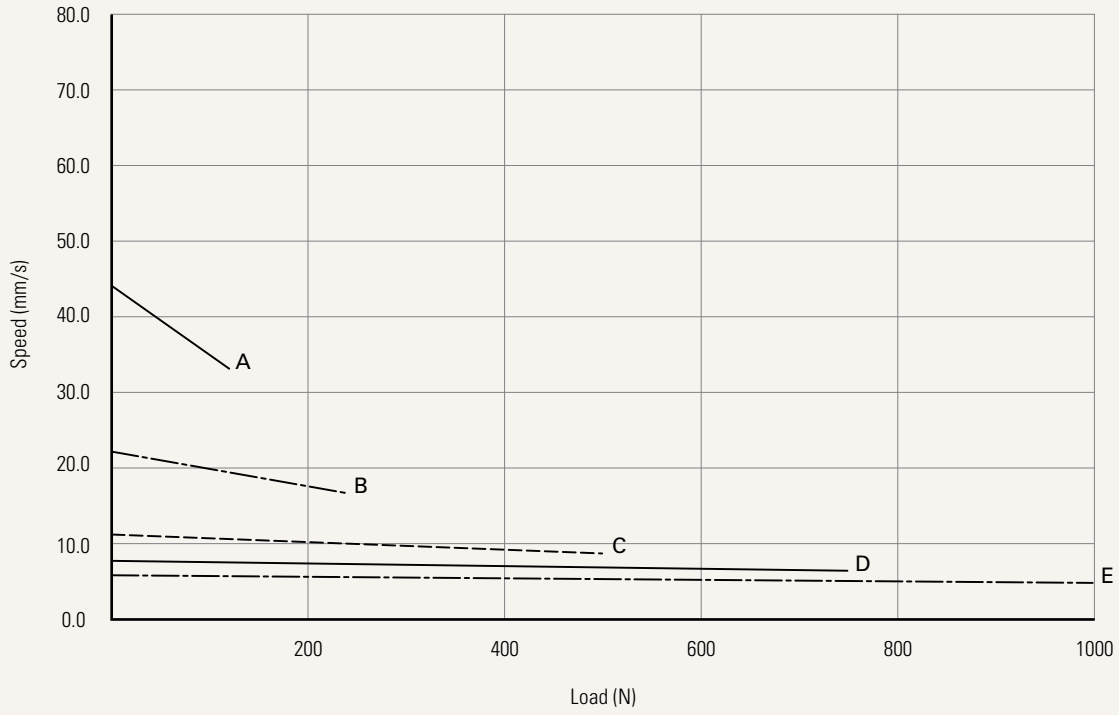
5 The current & speed in table and diagram are tested with a stable 24V DC power supply

CODE	Load (N)	Max Stroke (mm)
A, B, F, G	≤ 250	1000
C, D, H, K	≤ 750	800
E, L	≤ 1000	600

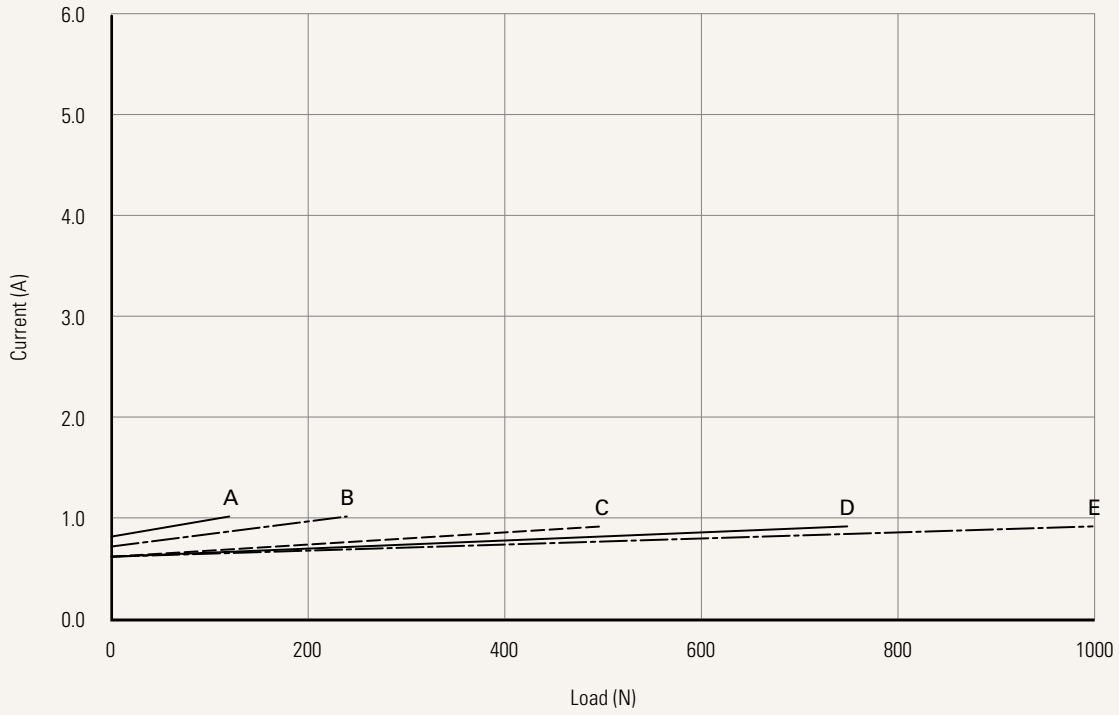
Performance Data (24V DC)

Motor Speed (4200RPM, duty cycle 25%)

Speed vs. Load



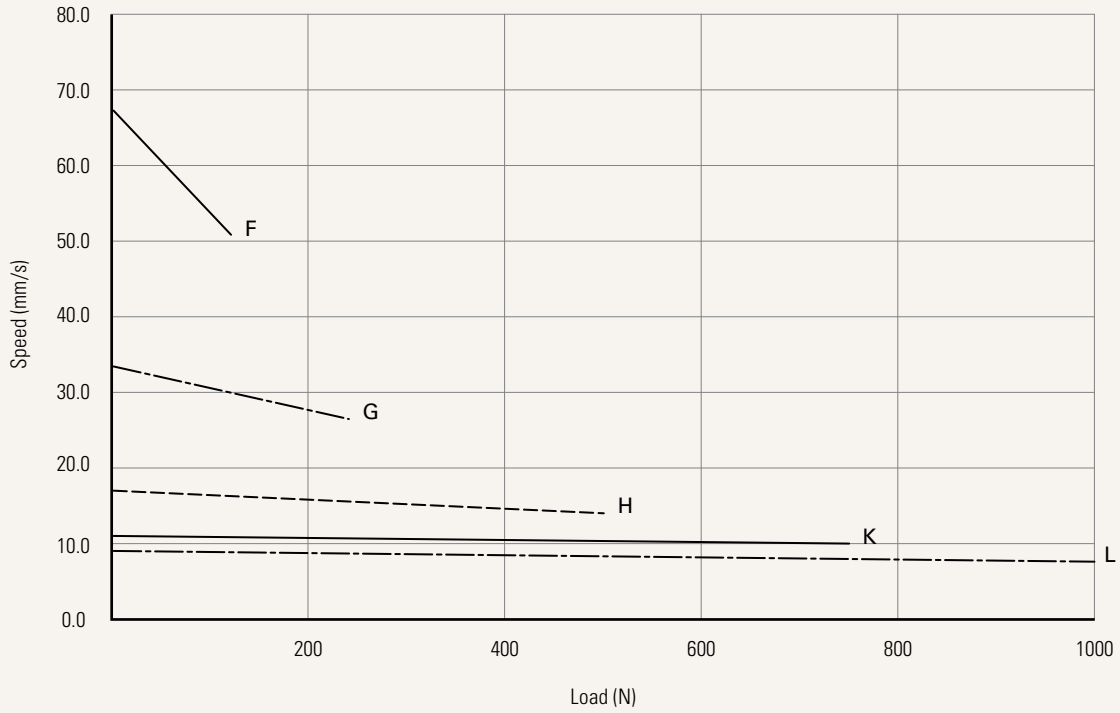
Current vs. Load



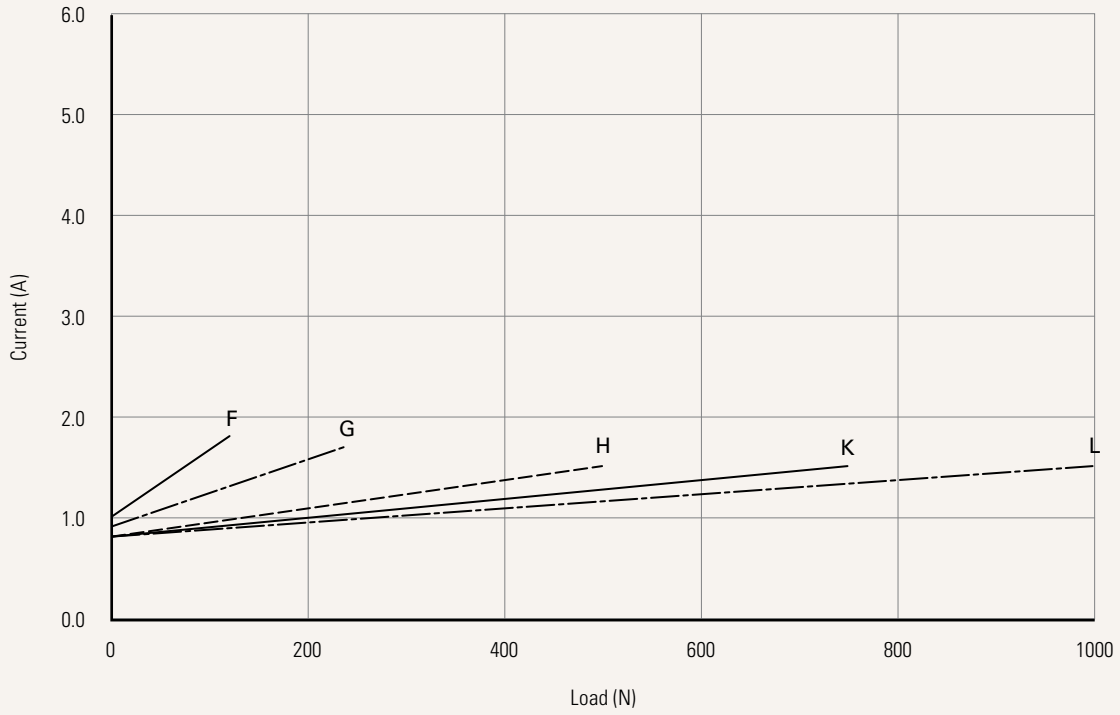
Performance Data (24V DC)

Motor Speed ((6000RPM, duty cycle 25%)

Speed vs. Load



Current vs. Load



TA2 Ordering Key

TiMOTION

TA2

Version: 20201113-Q

Voltage	1 = 12V DC	3 = 36V DC	5 = 24V DC, PTC	7 = 36V DC, PTC
	2 = 24V DC	4 = 48V DC	6 = 12V DC, PTC	8 = 48V DC, PTC
Load and Speed	See page 3			
Stroke (mm)	See page 3			
Retracted Length (mm)	See page 7			
Rear Attachment (mm) See page 8	1 = Aluminum casting, without slot, hole 6.4, one piece casting with gear box		4 = Aluminum casting, U clevis, slot 6.0, depth 10.5, hole 6.4, one piece casting with gear box	
	2 = Aluminum casting, without slot, hole 8.0, one piece casting with gear box		5 = Aluminum casting, U clevis, slot 6.0, depth 10.5, hole 8.0, one piece casting with gear box	
	3 = Aluminum casting, without slot, hole 10.0, one piece casting with gear box		6 = Aluminum casting, U clevis, slot 6.0, depth 10.5, hole 10.0, one piece casting with gear box	
Front Attachment (mm) See page 9	1 = Aluminum casting, without slot, hole 6.4		4 = Aluminum CNC, U clevis, slot 6.0, depth 16.0, hole 6.4	
	2 = Aluminum casting, without slot, hole 8.0		5 = Aluminum CNC, U clevis, slot 6.0, depth 16.0, hole 8.0	
	3 = Aluminum CNC, U clevis, slot 6.0, depth 16.0, hole 10.0		6 = Aluminum casting, without slot, hole 10.0	
Direction of Rear Attachment (Counterclockwise) See page 9	1 = 90°	2 = 0°		
Functions for Limit Switches See page 9	1 = Two switches at full retracted / extended positions to cut current			
	2 = Two switches at full retracted / extended positions to cut current + third one in between to send signal			
	3 = Two switches at full retracted / extended positions to send signal			
	4 = Two switches at full retracted / extended positions to send signal + third one in between to send signal			
Output Signal	0 = Without	1 = POT	3 = Reed sensor	5 = Hall sensors*2
Connector See page 10	1 = DIN 6P, 90° plug	2 = Tinned leads		
Cable Length (mm)	1 = Straight, 300	2 = Straight, 600	3 = Straight, 1000	
IP Rating	1 = Without	2 = IP54	3 = IP66	6 = IP66D

TA2 Ordering Key Appendix

Retracted Length (mm)

1. Calculate A+B+C = Y
2. Retracted length needs to ≥ Stroke + Y

A. Rear / Front Attachment		
Front Attachment	Rear Attachment	
	1, 2, 3	4, 5, 6
1, 2, 6	+105	+109
3, 4, 5	+115	+119

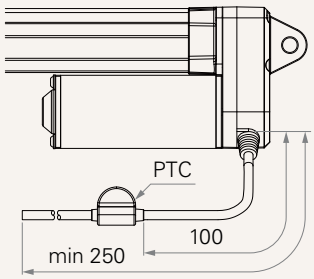
B. Stroke (mm)	
20~150	-
151~200	+2
201~250	+2
251~300	+2
301~350	+12
351~400	+22
401~450	+32
451~500	+42
501~550	+52
551~600	+62
601~650	+72
651~700	+82
701~750	+92
751~800	+102
801~850	+112
851~900	+122
901~950	+132
951~1000	+142

C. Output signal	
CODE	
0	-
1, 3, 4, 5	+30

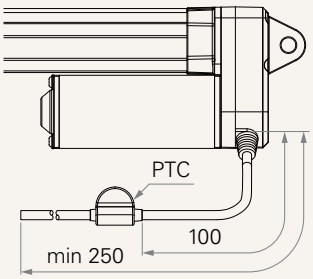
TA2 Ordering Key Appendix

Voltage

5 = 24V DC, PTC

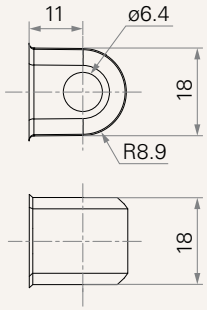


6 = 12V DC, PTC

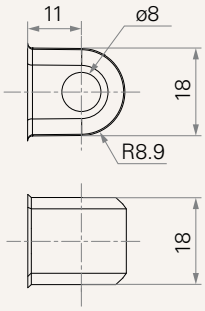


Rear Attachment (mm)

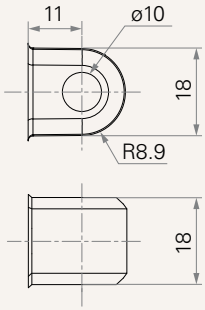
1 = Aluminum casting, without slot, hole 6.4, one piece casting with gear box



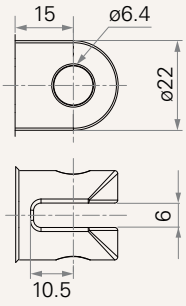
2 = Aluminum casting, without slot, hole 8.0, one piece casting with gear box



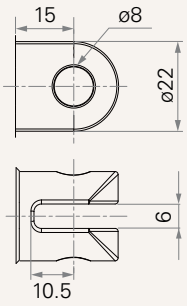
3 = Aluminum casting, without slot, hole 10.0, one piece casting with gear box



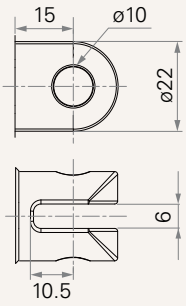
4 = Aluminum casting, U clevis, slot 6.0, width 10.5, hole 6.4, one piece casting with gear box



5 = Aluminum casting, U clevis, slot 6.0, width 10.5, hole 8.0, one piece casting with gear box



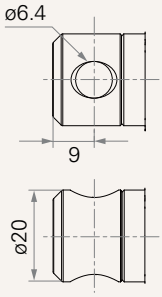
6 = Aluminum casting, U clevis, slot 6.0, width 10.5, hole 10.0, one piece casting with gear box



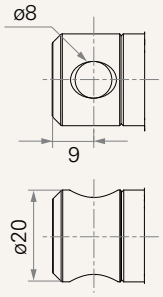
TA2 Ordering Key Appendix

Front Attachment (mm)

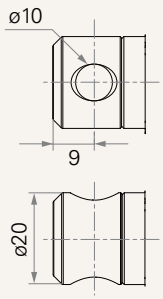
1 = Aluminum casting, without slot, hole 6.4



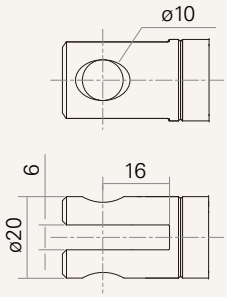
2 = Aluminum casting, without slot, hole 8.0



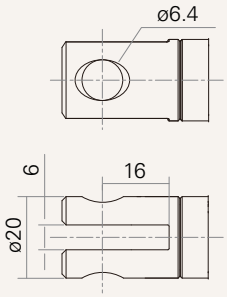
6 = Aluminum casting, without slot, hole 10.0



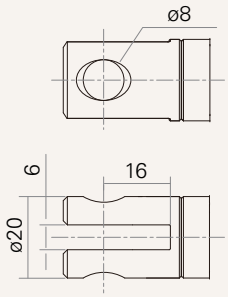
3 = Aluminum CNC, U clevis, slot 6.0, depth 16.0, hole 10.0



4 = Aluminum CNC, U clevis, slot 6.0, depth 16.0, hole 6.4

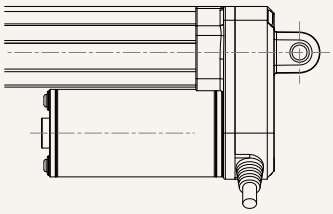


5 = Aluminum CNC, U clevis, slot 6.0, depth 16.0, hole 8.0

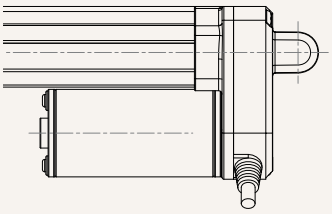


Direction of Rear Attachment (Counterclockwise)

1 = 90°



2 = 0°



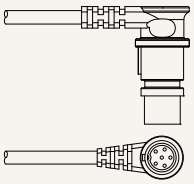
Functions for Limit Switches

Wire Definitions

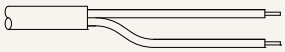
CODE	Pin					
	1 (Green)	2 (Red)	3 (White)	4 (Black)	5 (Yellow)	6 (Blue)
1	extend (VDC+)	N/A	N/A	N/A	retract (VDC+)	N/A
2	extend (VDC+)	N/A	middle switch pin B	middle switch pin A	retract (VDC+)	N/A
3	extend (VDC+)	common	upper limit switch	N/A	retract (VDC+)	lower limit switch
4	extend (VDC+)	common	upper limit switch	medium limit switch	retract (VDC+)	lower limit switch

Connector

1 = DIN 6P, 90° plug



2 = Tinned leads



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