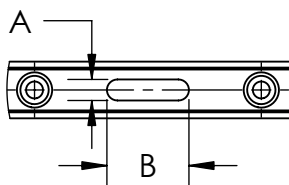


SECTION F-F

POSITIONAL  
TOLERANCE OF  
DOWEL HOLES  
FROM REFERENCE  
EDGE, AND BETWEEN  
DOWEL HOLES  
IS  $\pm 0.0254$



DETAILED G  
(Top View)

RAIL PART #	"D"	"X"	"A"	"B"
MSA15RL-M080	6.35	60	6.35	19.05
MSA15RL-D080	6	60	6	18
MSA20RL-M080	6.35	60	6.35	19.05
MSA20RL-D080	6	60	6	18
MSA25RL-M085	9.525	60	9.525	28.575
MSA25RL-D085	10	60	10	30
MSA30RL-M085	9.525	80	9.525	28.575
MSA30RL-D085	10	80	10	30
MSA35RL-M085	9.525	80	9.525	28.575
MSA35RL-D085	10	80	10	30
MSA45RL-M085	9.525	105	9.525	28.575
MSA45RL-D085	10	105	10	30
MSA55RL-M085	9.525	120	9.525	28.575
MSA55RL-D085	10	120	10	30

NOTES:

- 1) "N" = NUMBER OF MOUNTING HOLES
- 2) "Y1" = "Y2" UNLESS OTHERWISE SPECIFIED
- 3) -M025 AND -D025 OPTIONS  
ARE EQUIVALENT TO -M085 AND -D085  
OPTIONS RESPECTIVELY, EXCEPT THAT  
THE 30mm LOCATION DIMENSION IS  
INSTEAD EQUAL TO HALF OF THE "X"  
DIMENSION FOR THAT PARTICULAR SIZE.

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED		DATE 10/17/2008	METRIC UNITS ARE IN MM. UNLESS OTHERWISE SPECIFIED		<b>Accu-Tech USA</b> 14460 New Falls of the Neuse Rd. Suite 149-217 Raleigh, NC 27614 (919) 863-0837 <a href="http://www.accu-techusa.com">www.accu-techusa.com</a>															
<table border="1"> <tr> <td>UP TO</td> <td>6</td> <td>30</td> <td>120</td> <td>300</td> <td>600</td> <td>1200</td> <td>OVER 2400</td> </tr> <tr> <td></td> <td>±0.1</td> <td>±0.2</td> <td>±0.3</td> <td>±0.4</td> <td>±0.5</td> <td>±0.8</td> <td>±1.0</td> </tr> </table>		UP TO					6	30	120	300	600	1200	OVER 2400		±0.1	±0.2	±0.3	±0.4	±0.5	±0.8
UP TO	6	30	120	300	600	1200	OVER 2400													
	±0.1	±0.2	±0.3	±0.4	±0.5	±0.8	±1.0													
		SCALE	FILE NAME MSAxxRL-M080.SLDDRW																	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ACCU-TECH USA. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ACCU-TECH USA IS PROHIBITED.		COMMENTS		ENG APPR. MFG APPR.																
		SIGN OFF APPR.		DATE																
		PART NO.		DRAWING NO.																
		SEE CHART ABOVE		1038xJDS																
				REVISION																
				SHEET 1 OF 1																
				SIZE <b>A</b>																