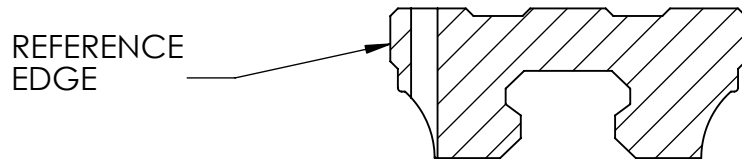


POSITIONAL TOLERANCE OF DOWEL HOLE FROM REFERENCE EDGE IS ± 0.0508 .



SECTION A-A

CARRIAGE PART #	D	E1	E2	G
MSA15A-M035	6.35	38	30	15
MSA15A-D035	6	38	30	15
MSA20A-M035	6.35	53	40	20
MSA20A-D035	6	53	40	20
MSA25A-M035	6.35	57	45	23
MSA25A-D035	6	57	45	23
MSA30A-M065	9.525	72	52	26
MSA30A-D065	10	72	52	26
MSA35A-M065	9.525	82	62	31
MSA35A-D065	10	82	62	31
MSA45A-M065	9.525	100	80	40
MSA45A-D065	10	100	80	40
MSA55A-M065	9.525	116	95	48
MSA55A-D065	10	116	95	48

NOTE: -M105 HAS "D" EQUAL 12.7mm.

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED <table border="1"> <tr> <td>UP TO</td> <td>6</td> <td>30</td> <td>120</td> <td>300</td> <td>600</td> <td>1200</td> <td>OVER 2400</td> </tr> <tr> <td></td> <td>± 0.1</td> <td>± 0.2</td> <td>± 0.3</td> <td>± 0.4</td> <td>± 0.5</td> <td>± 0.8</td> <td>± 1.0</td> </tr> </table>	UP TO	6	30	120	300	600	1200	OVER 2400		± 0.1	± 0.2	± 0.3	± 0.4	± 0.5	± 0.8	± 1.0	DATE 10/17/2008 DRAWN JDS	METRIC UNITS ARE IN MM UNLESS OTHERWISE SPECIFIED	Accu-Tech USA 14460 New Falls of the Neuse Rd. Suite 149-217 Raleigh, NC 27614 (919) 863-0837 www.accu-techusa.com			
	UP TO	6	30	120	300	600	1200	OVER 2400														
	± 0.1	± 0.2	± 0.3	± 0.4	± 0.5	± 0.8	± 1.0															
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SIGN OFF APPR. _____ DATE _____	PART NO. SEE CHART ABOVE	DRAWING NO. 1036xJDS					REVISION _____	SHEET 1 OF 1	SIZE A													